

Kemapox HF 368

Description: Mannich–base, solvent-free

Fields of applications :

- **KemaPox HF 368** is a high chemical resistance hardener recommended for mortars, adhesives, and coatings.
- Fast setting time hardener.
- For solvent-free system where high chemical resistance against acids, alkalis and solvents required.

Specification:

Viscosity at 23 °C	app 6500 mPas	DIN 53214
	app 140 sec	8mm cup DIN 53211
Density at 23 °C	1,02 g/cm ³	DIN 51757,T3
Color index	< 3	Gardner

Characteristic data:

H*-equivalent mass	185	
Solids content	100 %	
Flash point	>100 °C	DIN-ISO 3679

Typical Mix Properties:

Mix Of:	100 gms with 100 gm.	epoxy resin *
Initial viscosity:	app 40 sec 8mm cup;	DIN 53211
	app 1850 mPas	DIN 53214
Pot life:	app. 5 min	from 23 to 40°C for 100 ml
Min. curing temp.	app.8 °C	
Shore D	75	ISO 868-1985

Storage life: It is at least 24 months, at room temperature in the original sealed containers, from the date of manufacture.

Handling Precautions: Please refer to the Safety data sheet of this product.

* Tests performed with **KemaPox RL 215**

The information provided herein is considered to be representative of our production, and is to the best of our knowledge accurate and according to our laboratory tests and data which we believe to be reliable. This does not construe in any way any liability or responsibility from our part for any third party since the conditions of use are beyond our control and each user should perform sufficient investigation to establish the full suitability of our products for its intended use. Furthermore no information provided here should be taken as a recommendation or advice for infringement of third party intellectual property rights.